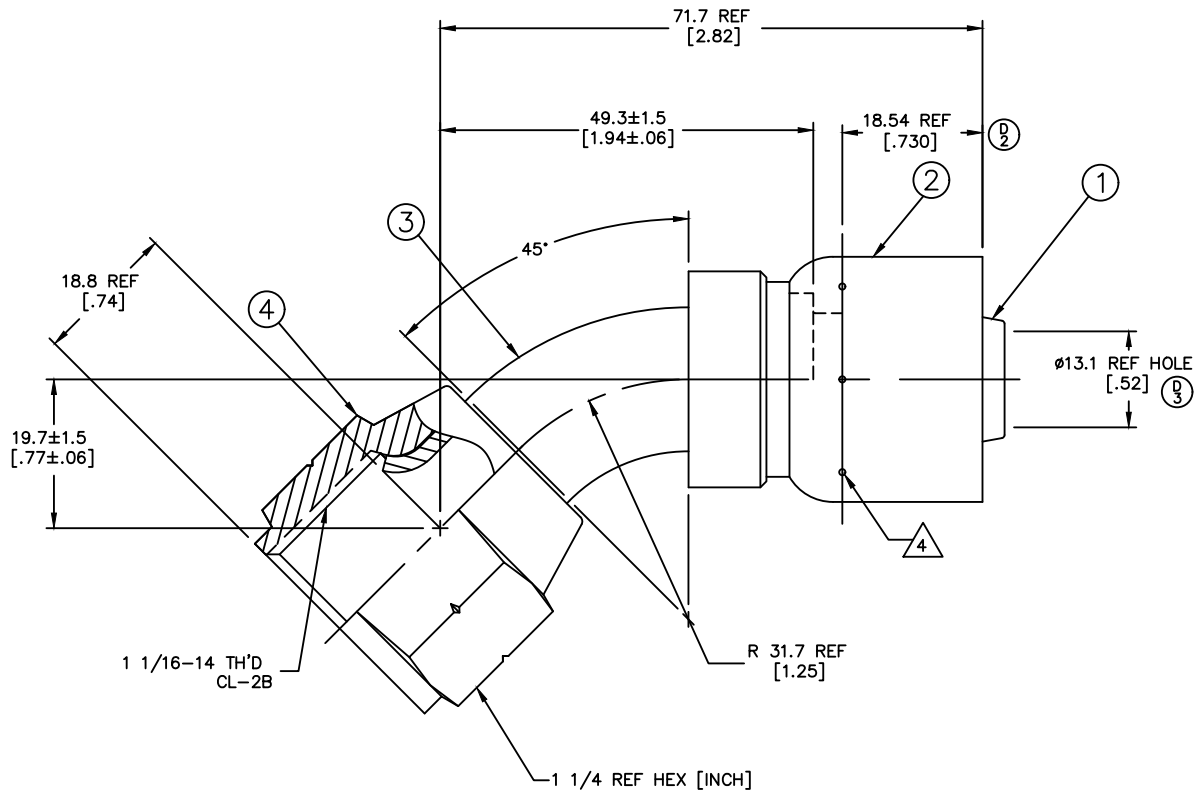


| REVISIONS |   |                       |                      |
|-----------|---|-----------------------|----------------------|
| REV       | DESCRIPTION   | DATE                  | APPROVED             |
| C         | REACTIVATED AS PER REV "A" TO SHOW AEROQUIP DESIGN  | 2006-05-16<br>RHJ/KBM | EN-F30034<br>DP-1299 |
| D         | ADDED MARKING FOR CRIMPING LOCATION. UPDATED DRAWING ACCORDINGLY.<br>1) ADDED NOTE #4<br>2) ADDED DIMENSION.<br>3) WAS Ø12.7 [.50] REF HOLE<br>4) FINISH WAS "ZINC PLATE PER ACES 2751" | 2021-11-16<br>DMK/ARK | CO-0221288           |



METRIC

4. CRIMP LOCATION IMPRESSION MARK (6-8 PLACES). 9

3. CAN BE MADE FROM TUBING FROM SPECIFICATIONS ON ELBOW DRAWING.

2. DIMENSIONS ARE IN MILLIMETERS [INCHES].

1. PROCESS AS FOLLOWS:

- (a) BRAZE PER ACES 67P3 OR P26. D
- (b) ZINC PLATE PER ES 2751D8. 4
- (c) ASSEMBLE NUT AND FLARE PER FF481.
- (d) ASSEMBLE SOCKET PER ES 2409P17.

|              |              |            |            |            |  |
|--------------|--------------|------------|------------|------------|--|
| FJ3246-1212S | FW1314-1212S | FW1186-12S | 404501-12S | 210222-12S |  |
| PART NUMBER  | 1 NIPPLE     | 2 SOCKET   | 3 ELBOW    | 4 NUT      |  |

| LIST OF MATERIALS |          | DRAWN                  |                     | FLUID CONVEYANCE DIVISION |         |
|-------------------|----------|------------------------|---------------------|---------------------------|---------|
| ITEM NO.          | MATERIAL | S. BOHN                |                     |                           |         |
| 1                 | STEEL    | CHECKED                |                     |                           |         |
| 2                 | STEEL    | R. D. WEBB             |                     |                           |         |
| 3                 | STEEL    | I. G. CLARK            |                     |                           |         |
| 4                 | STEEL    | APPROVED               | DRAWING TITLE       |                           |         |
|                   |          | RELEASE DATE           | FITTING ASSEMBLY    |                           |         |
|                   |          | 2001-01-16             | 45°, SAE 45° SWIVEL |                           |         |
|                   |          | EN-F20803              | 1503 HOSE           |                           |         |
|                   |          | DP-1290                | SIZE                | DRAWING NUMBER            | REV     |
|                   |          | THIRD ANGLE PROJECTION | A2                  | FJ3246-1212S              | D       |
|                   |          | SCALE 2/1              | DIST U              | CAGE CODE 01276           | SHEET 1 |

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