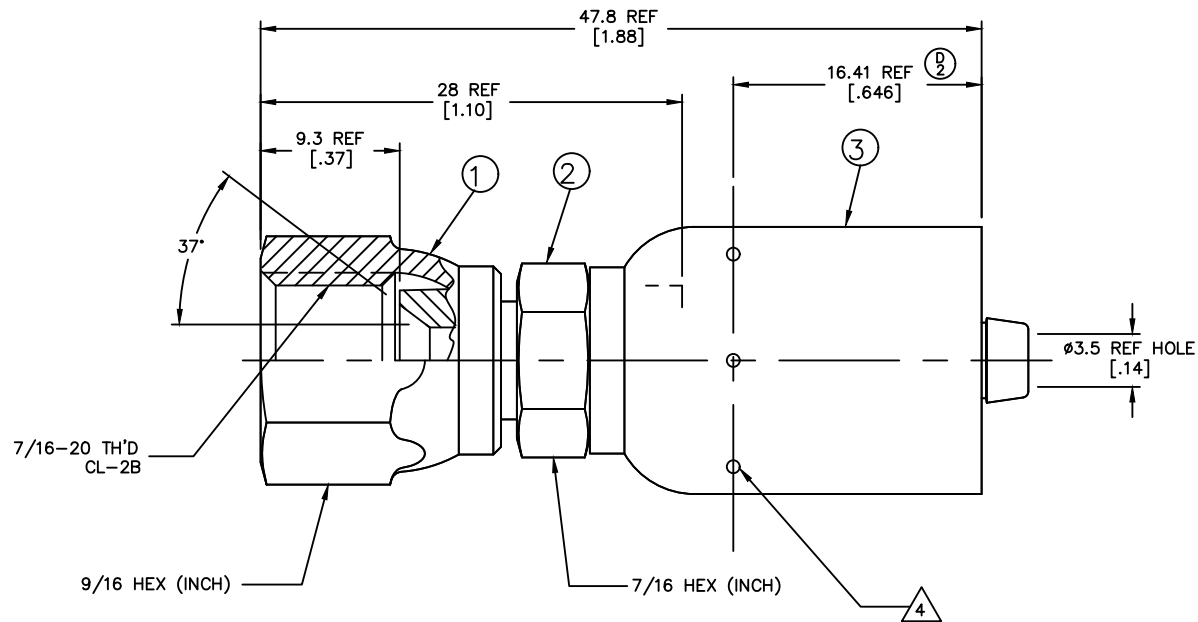



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
C	REACTIVATED AS PER REV "A" TO SHOW AEROQUIP DESIGN	2006-05-12 RHJ/KBM	EN-F30034 DP-1299
D	ADDED MARKING FOR CRIMPING LOCATION. UPDATED DRAWING ACCORDINGLY. 1) ADDED NOTE #4 2) ADDED DIMENSION.	2021-11-16 AAG	CO-0221226



METRIC

FJ3114-0404S	210204-4S	FW1231-0404S	FW1186-04S		
AEROQUIP PART NUMBER	① NUT	② NIPPLE	③ SOCKET		

LIST OF MATERIALS

ITEM NO.	MATERIAL	DRAWN LaTanya Wraags	FLUID CONVEYANCE DIVISION		
1	STEEL	CHECKED R. D. WEBB	 DRAWING TITLE FITTING ASSEMBLY SAE 37° SWIVEL, 1503 HOSE		
2	STEEL	APPROVED R.D. GARRETT			
3	STEEL	RELEASE DATE 2000-05-23			
		EN-F19882	SIZE A2	DRAWING NUMBER FJ3114-0404S	REV D
		DP-1290	SCALE 4/1	DIST U	CAGE CODE 01276
		THIRD ANGLE PROJECTION	SHEET 1		

④ CRIMP LOCATION IMPRESSION MARK (6-8 PLACES). ①

3. DIMENSIONS ARE IN MILLIMETERS [INCHES].

2. THERE SHOULD BE NO SOCKET MOVEMENT ON THE NIPPLE AFTER CRIMPING.

1. PROCESS AS FOLLOWS:

- (a) CRIMP NUT PER ACES 2813.
- (b) CRIMP SOCKET PER ES 2409P17.

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