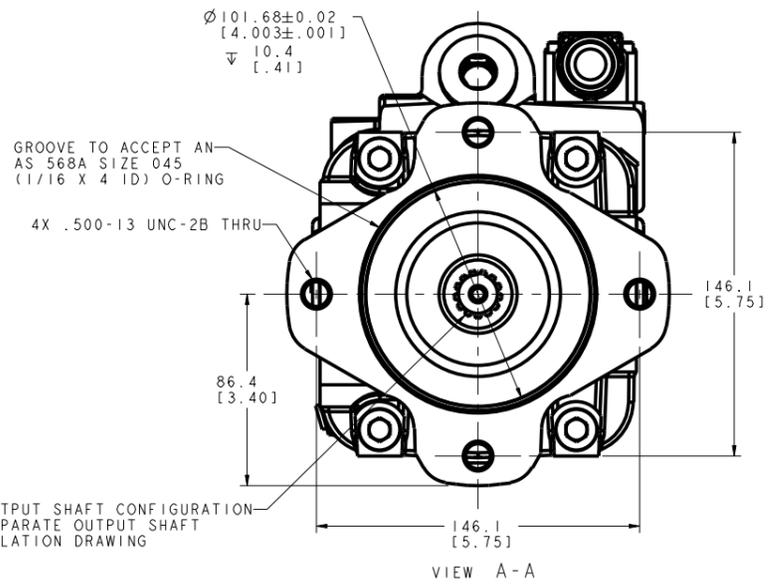
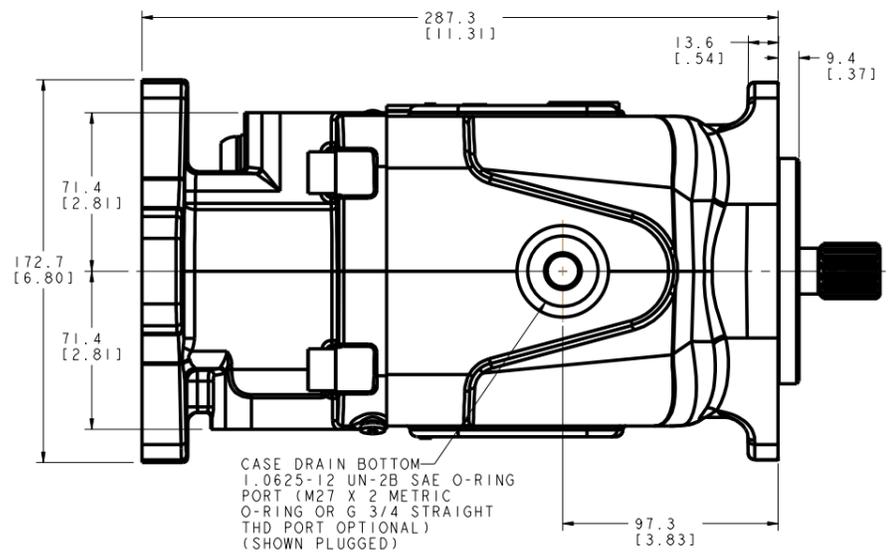
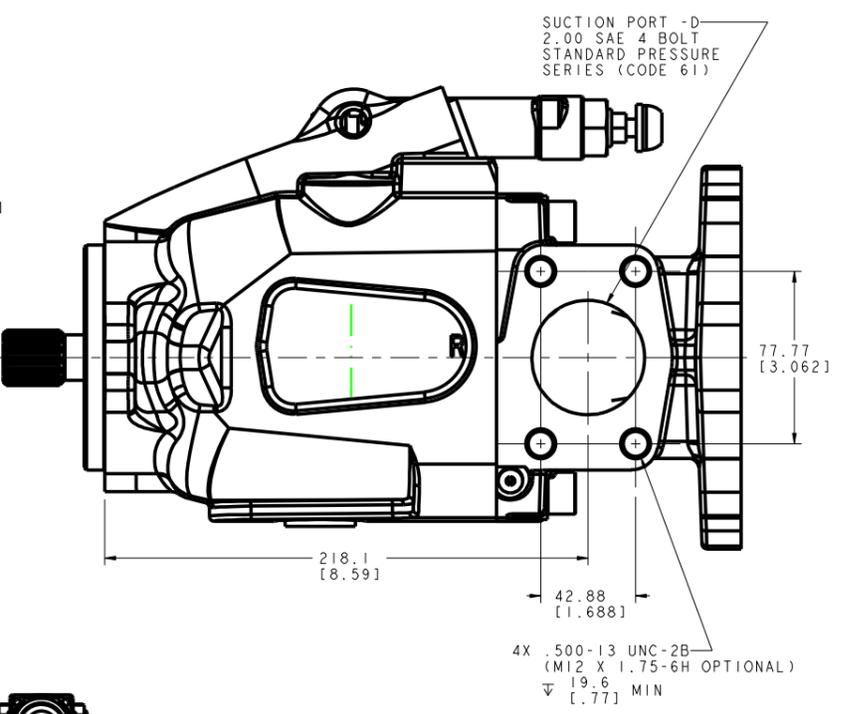
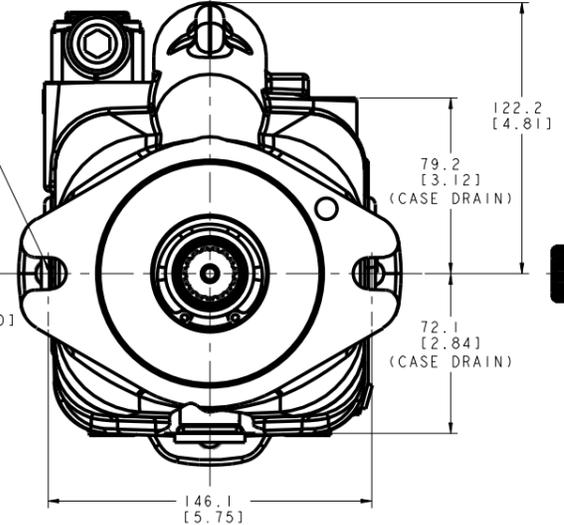
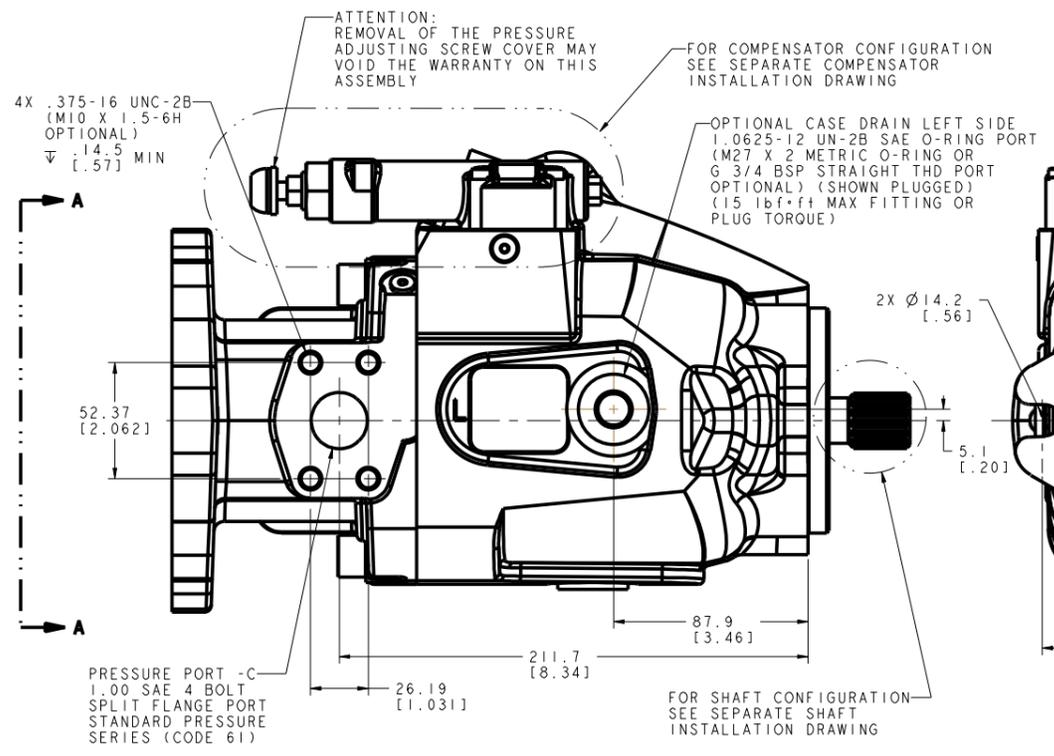
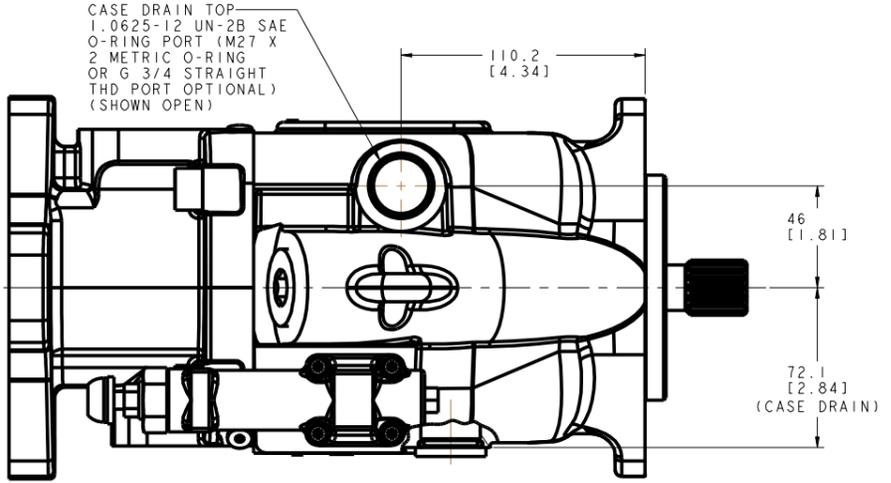


REV	DESCRIPTION	BY	CHK	DATE	ECN / MPS
A	ENGINEERING RELEASE	NWS	BMS	05-28-08	0018094



NOTE  
1 UNIT MUST BE INSTALLED IN SUCH A POSITION THAT  
THE CASE DRAIN ASSURES AN OIL LEVEL AT OR ABOVE  
UNIT CENTERLINE BEFORE STARTING

REVIEWED FOR CLASSIFICATION PER ESP-042

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES

DRAWING BASED ON ANSI Y14.5M-1982

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**Danfoss**

UNSPECIFIED RADIUS ARE: .1 ± 0.1 REF .25 ± 0.1 ONLY .5 ± 0.5

UNSPECIFIED DRAFT ANGLES ARE: . . . . .

UNSPECIFIED RADIUS ARE: . . . . .

UNSPECIFIED DRAFT ANGLES ARE: . . . . .

DO NOT SCALE

THIRD ANGLE PROJECTION

ARITHMETICAL AVERAGE

SCALE 1/1

SHEET 1 OF 1

TOLERANCES

DRAWN NWS BY/DATE 12-28-07

CHECKED BMS BY/DATE 12-28-07

ENGRS DJZ BY/DATE 12-28-07

MATERIAL/HEAT TREAT

TITLE

SERIES 420 PUMP INSTALLATION

NUMBER

A-3216-010