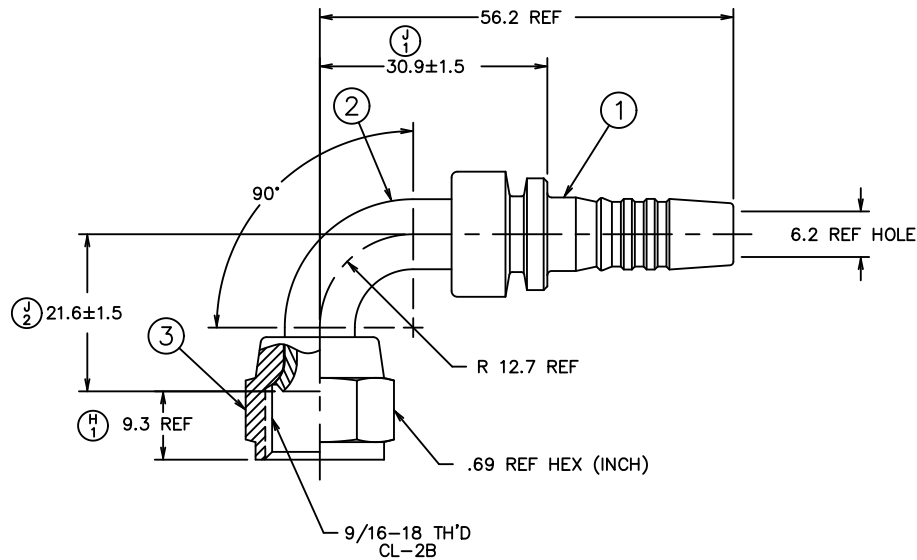


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
H	REDRAWN - SUPERSEDES 1SA_FJB - SHEET 1/2 REV."G" FOR 1SA6FJB6 (1) WAS 10.2 REF	11-9-95	EN-F16025 DP-24900
J	(1) TOLERANCE WAS ± 0.8 [± 0.31] (2) DIMENSION WAS 21.4+1.7/-1.3 [.84+.07/-0.05]	07-09-22 PSW/ADN	0006852 -ECO
K	(1) FINISH WAS "ZINC PLATE PER ACES 2751".	2020-06-01 DMK	CO-0203715



56.2	2.21	Ⓧ
30.9±1.5	1.217±.06	Ⓧ
21.6±1.5	.85±.06	Ⓧ
12.7	.50	
9.3	.37	
6.2	.24	
MM	INCH	

CONVERSION

METRIC

1SA6FJB6	1F40014-0606AB	1F40016-06-01AB	210201-6S		
PART NUMBER	① NIPPLE	② ELBOW	③ NUT		
LIST OF MATERIALS					
ITEM NO.	MATERIAL	DRAWN R.D. GARRETT CHECKED M. MOLINA APPROVED R.D. GARRETT RELEASE DATE 11-10-95 EN-F16025 DP-24900 THIRD ANGLE PROJECTION			
1	STEEL	FLUID CONVEYANCE DIVISION DRAWING TITLE NIPPLE ASSEMBLY 90°, SAE 37° SWIVEL, 2781 HOSE SIZE A2 DRAWING NUMBER 1SA6FJB6 REV K SCALE 2/1 DIST U CAGE CODE 01276 SHEET			
2	STEEL				
3	STEEL				
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△ CAN BE MADE FROM TUBING PER SPECIFICATIONS ON ELBOW DRAWING.

1. PROCESS AS FOLLOWS:
 (a) BRAZE PER ACES 2814.
 (b) ZINC PLATE PER ES 2751DB.
 (c) ASSEMBLE NUT AND FLARE ELBOW PER FF481.