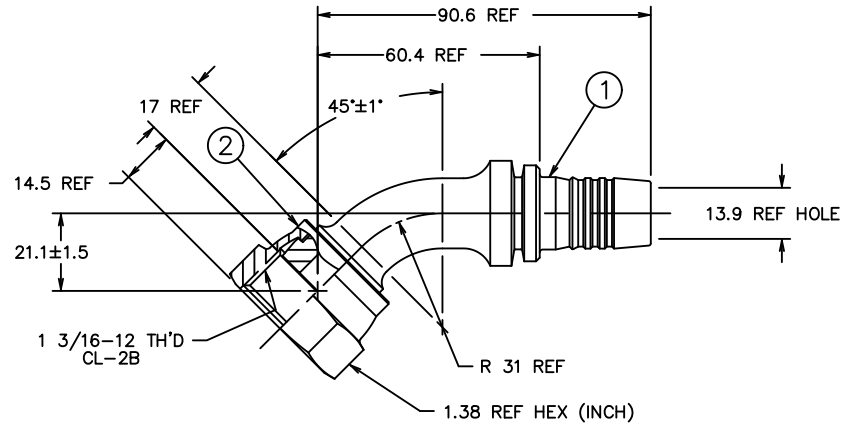


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
E	REDRAWN - SUPERSEDES 1SA_FRA-SHEET 3 REV."D" FOR 1SA12FRA12	10-31-95	EN-F16050 DP-24900
F	1) NOTE #1(b) WAS ZINC PLATE PER ACES 2751	2020-06-18 ARK	CO-0203557



90.6	3.57
60.4	2.38
31	1.22
21.1±1.5	.83±.06
17	.67
14.5	.57
13.9	.55
MM	INCH

CONVERSION

METRIC

1SA12FRA12	1F40022-1212AB	FC1473-12S			
AEROQUIP PART NUMBER	① NIPPLE	② NUT			
LIST OF MATERIALS					
ITEM NO.	MATERIAL	DRAWN R.D. GARRETT CHECKED M. MOLINA APPROVED R.D. GARRETT RELEASE DATE 1995-11-01 EN-F16050 DP-24900 THIRD ANGLE PROJECTION			
1	STEEL	FLUID CONVEYANCE DIVISION DRAWING TITLE NIPPLE ASSEMBLY 45° ORS FEMALE SWIVEL 2781 HOSE SIZE A2 DRAWING NUMBER 1SA12FRA12 REV F SCALE 1/1 DIST U CAGE CODE 01276 SHEET 1			
2	STEEL				
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1. PROCESS AS FOLLOWS:  
 (a) BEND NIPPLE TO DIMENSIONS SHOWN.  
 (b) ZINC PLATE PER ES 2751D8. (F1)  
 (c) CRIMP NUT PER ACES 2409P1.