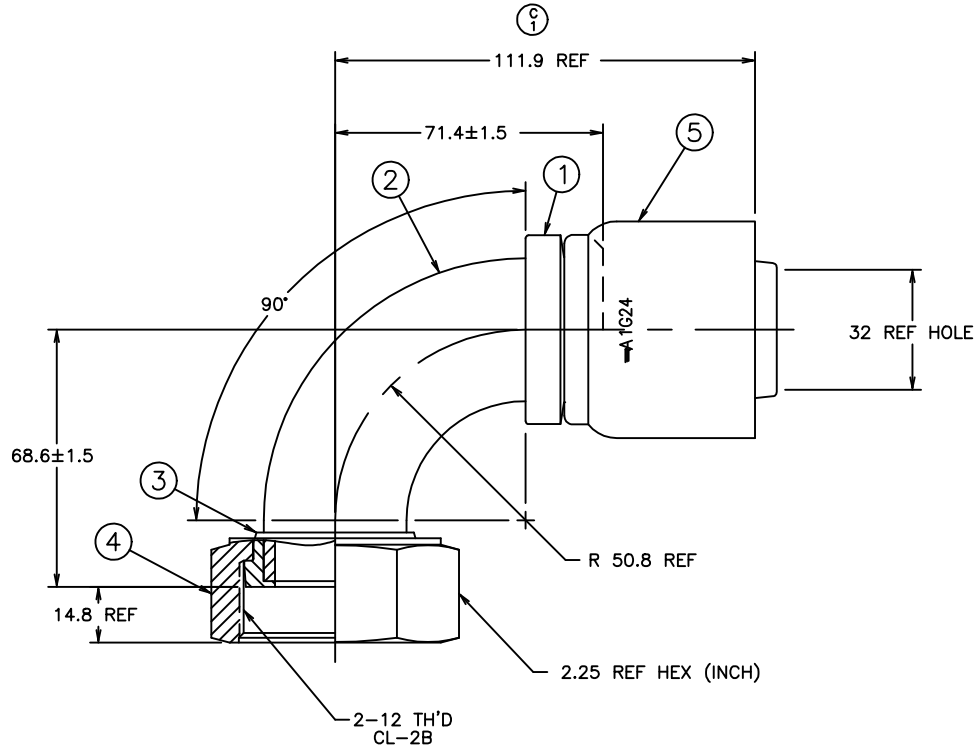


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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
C	REDRAWN - SUPERSEDES 1GA_FRB_SHEET 1/2 REV. "B" FOR 1GA24FRB24 (1) WAS 112 REF	12-8-95	EN-F16102 DP-24900



111.9	4.41
71.4 ± 1.5	2.81 ± 0.06
68.6 ± 1.5	2.70 ± 0.06
50.8	2.00
32	1.26
14.8	.58
MM	INCH

CONVERSION

METRIC

1GA24FRB24	1F40014-2424AB	FC1386-24S	FC1229-2424S	FC1857-24-186	1G24
AEROQUIP PART NUMBER	① NIPPLE	② ELBOW	③ SHOULDER	④ NUT	⑤ SOCKET
LIST OF MATERIALS					
ITEM NO.	MATERIAL	DRAWING INFORMATION			
1	STEEL	DRAWN M.MOLINA	 FLUID CONVEYANCE DIVISION DRAWING TITLE FITTING ASSEMBLY 90°, ORS FEMALE SWIVEL, OTC SIZE C DRAWING NUMBER 1GA24FRB24 REV C EN-F16102 DP-24900 SCALE 1/1 DIST U CAGE CODE 01276 SHEET NO		
2	STEEL	CHECKED R.D.GARRETT			
3	STEEL	APPROVED R.D.GARRETT			
4	STEEL	RELEASE DATE 12-8-95			
5	STEEL	THIRD ANGLE PROJECTION			

3. 1SA24FRB24 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #1, #2, #3, AND #4.

② CAN BE MADE FROM TUBING PER SPECIFICATIONS ON ELBOW DRAWING.

1. PROCESS AS FOLLOWS:
- ASSEMBLE NUT AND BRAZE PER ACES 2814.
 - ZINC PLATE PER ACES 2751.
 - ASSEMBLE SOCKET PER ACES 2813.