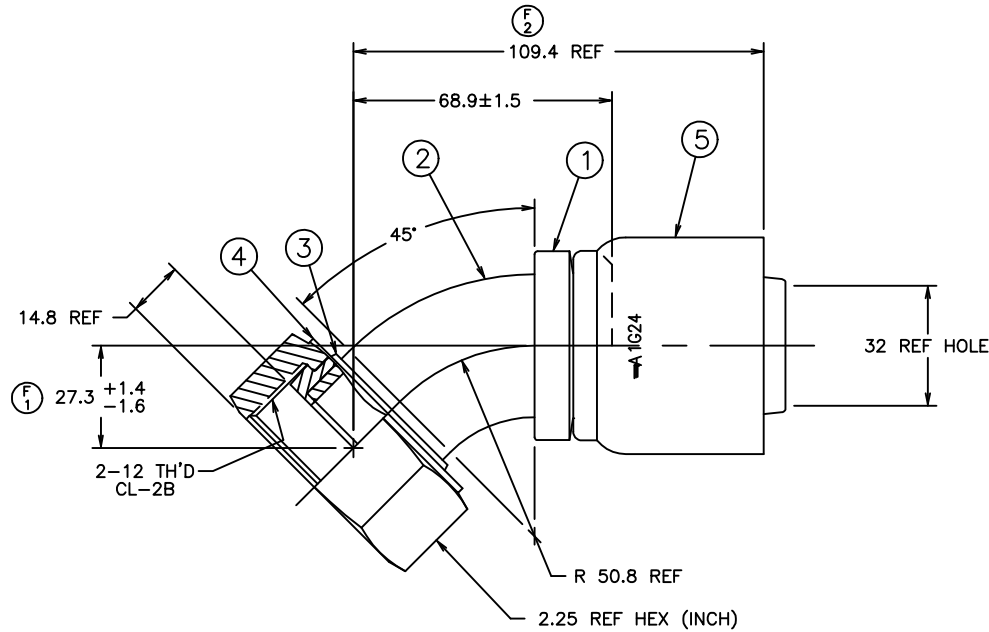


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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
F	REDRAWN - SUPERSEDES 1GA_FRA SHEET 1/2 REV."E" FOR 1GA24FRA24 (1)WAS 27.2±1.5 (2)WAS 113.4 REF	11-27-95	EN-F16101 DP-24900



109.4	4.31
68.9±1.5	2.71±.06
50.8	2.00
32	1.26
27.3 +1.4/-1.6	1.07±.06
14.8	.58
MM	INCH

CONVERSION

METRIC

3. 1SA24FRA24 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #1, #2, #3 AND #4.

△ CAN BE MADE FROM TUBING PER SPECIFICATIONS ON ELBOW DRAWING.

1. PROCESS AS FOLLOWS:
- ASSEMBLE NUT AND BRAZE PER ACES 2814.
 - ZINC PLATE PER ACES 2751.
 - ASSEMBLE SOCKET PER ACES 2813.

1GA24FRA24	1F40014-2424AB	FC1385-24S	FC1229-2424S	FC1857-24-186	1G24
AEROQUIP PART NUMBER	① NIPPLE	② ELBOW △	③ SHOULDER	④ NUT	⑤ SOCKET
LIST OF MATERIALS					
ITEM NO.	MATERIAL	DRAWN M.MOLINA			
1	STEEL	CHECKED R.D.GARRETT			
2	STEEL	APPROVED R.D.GARRETT			
3	STEEL	RELEASE DATE 11-27-95			
4	STEEL	EN-F16101 DP-24900			
5	STEEL	THIRD ANGLE PROJECTION			
		DRAWING TITLE		REV	
		FITTING ASSEMBLY		F	
		45°, ORS FEMALE SWIVEL, OTC			
		SIZE C	DRAWING NUMBER 1GA24FRA24		
		SCALE 1/1	DIST U	CAGE CODE 01276	SHEET NO

Dauphin FLUID CONVEYANCE DIVISION

CONVERTED DRAWING CADAM to AutoCAD 8/98

DWG. NO. 1GA24FRA24 SH. REV. F