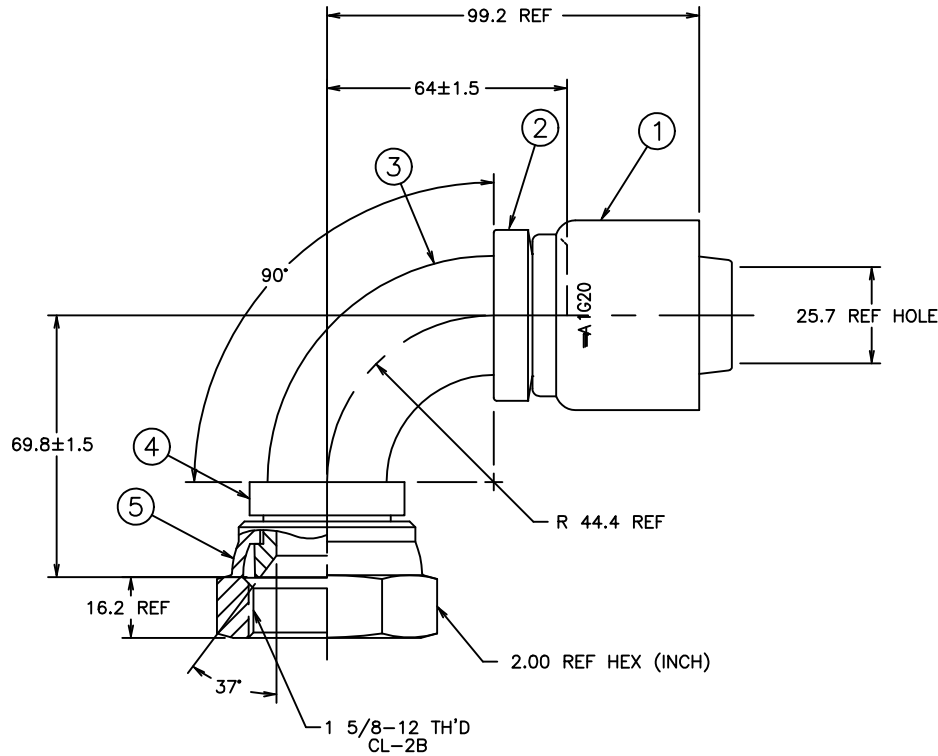


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REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
B	REDRAWN - SUPERSEDES 1GA_FJA_REV. "A" FOR 1GA20FJB20 (1) NOTE #1(c) WAS: "CRIMP NUT PER ACES 2409P2"	12-15-95	EN-F16131 DP-24900



99.2	3.91
69.8±1.5	2.75±.06
64±1.5	2.52±.06
44.4	1.75
25.7	1.01
16.2	.64
MM	INCH

CONVERSION

METRIC

ITEM NO.	MATERIAL	1GA20FJB20	1G20	1F40014-2020AB	FC2962-20S	FC2775-2020S	210204-20S
		AEROQUIP PART NUMBER	SOCKET	NIPPLE	ELBOW	SHOULDER	NUT
		①	②	③	④	⑤	

LIST OF MATERIALS			
ITEM NO.	MATERIAL	APPROVED	DRAWING TITLE
1	STEEL	R.GARRETT	FLUID CONVEYANCE DIVISION FITTING ASSEMBLY 90°, SAE 37° SWIVEL, OTC
2	STEEL	R.GARRETT	
3	STEEL	R.GARRETT	
4	STEEL	R.GARRETT	
5	STEEL	R.GARRETT	

EN-F16131 DP-24900	SIZE C	DRAWING NUMBER 1GA20FJB20	REV B
THIRD ANGLE PROJECTION	SCALE 1/1	DIST U	CAGE CODE 01276 SHEET NO

- △ 3. CAN BE MADE FROM TUBING PER SPECIFICATIONS ON ELBOW DRAWING.
2. 1SA20FJB20 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #2, #3, #4 AND #5.
1. PROCESS AS FOLLOWS:
- (a) BRAZE PER ACES 2814.
 - (b) ZINC PLATE PER ACES 2751. (B)
 - (c) CRIMP NUT PER ACES 2813.
 - (d) ASSEMBLE SOCKET PER ACES 2813.

CONVERTED DRAWING CADAM to AutoCAD 8/98

DWG. NO. 1GA20FJB20 SH. REV. B