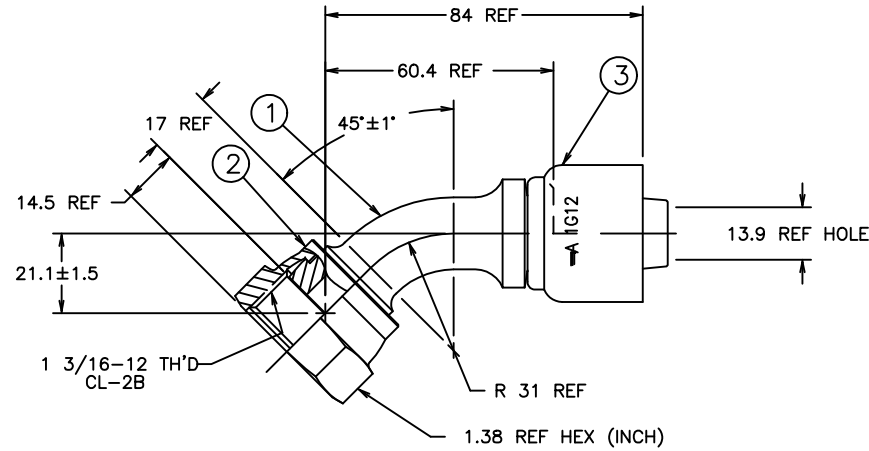


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REVISIONS

REV	DESCRIPTION	DATE	APPROVED
F	REDRAWN - SUPERSEDES 1GA_FRA_SHEET 2 REV."E" FOR 1GA12FRA12	11-27-95	EN-F16101 DP-24900



84	3.31
60.4	2.38
31	1.22
21.1±1.5	.83±.06
17	.67
14.5	.57
13.9	.55
MM	INCH

CONVERSION

METRIC

CONVERTED DRAWING CADAM to AutoCAD 8/98

- 2. ISA12FRA12 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #1 & #2.
- 1. PROCESS AS FOLLOWS:
  - (a) BEND NIPPLE TO DIMENSIONS SHOWN.
  - (b) ZINC PLATE PER ACES 2751.
  - (c) CRIMP NUT PER ACES 2409P1.
  - (d) ASSEMBLE SOCKET PER ACES 2813.

ITEM NO.	MATERIAL	1GA12FRA12	1F40022-1212AB	FC1473-12S	1G12
		AEROQUIP PART NUMBER	① NIPPLE	② NUT	③ SOCKET
LIST OF MATERIALS					
		DRAWN M.MOLINA		FLUID CONVEYANCE DIVISION	
		CHECKED R.D.GARRETT		DRAWING TITLE	
		APPROVED R.D.GARRETT		FITTING ASSEMBLY	
		RELEASE DATE 11-27-95		45°, ORS FEMALE SWIVEL, OTC	
		EN-F16101 DP-24900		SIZE C	DRAWING NUMBER 1GA12FRA12
		THIRD ANGLE PROJECTION		SCALE 1/1	DIST U
				CAGE CODE 01276	SHEET NO

REV. F  
SH. F  
1GA12FRA12  
DWG. NO.