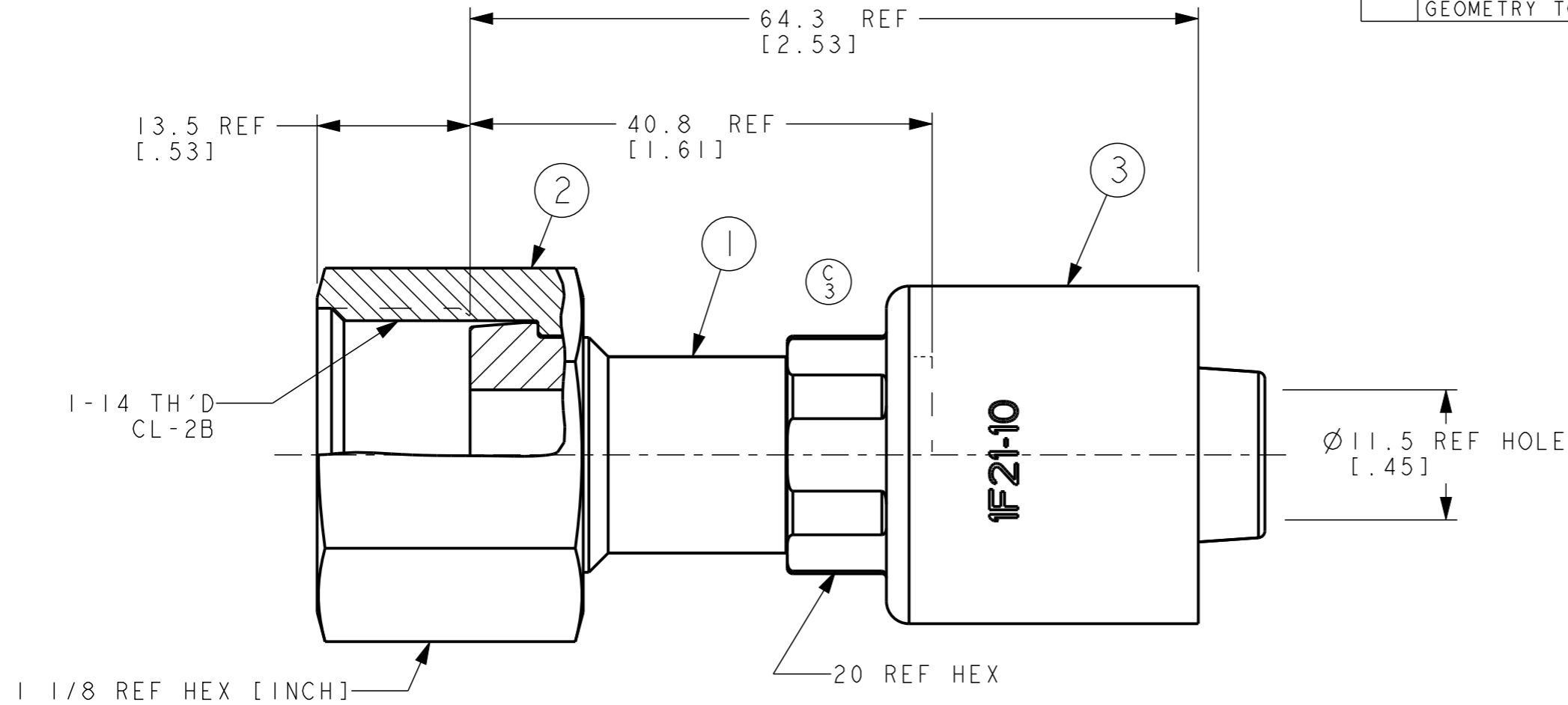


PART NUMBER	SOCKET	SURFACE AREA	MASS
IGA10FR10	IF21-10-S	18454 mm ²	152 g
IGA10FR10	IG10	18242 mm ²	157 g

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
C	REDRAWN AND REDESIGNED. 1) ADDED HVF DESIGN 2) ADDED NOTE #2. 3) UPDATED DRAWING VIEW GEOMETRY TO SHOW HVF DESIGN.	2023-02-17 VSP	CO-0227977



METRIC

△4	△3	32710E-S70	IGA10FR10	IF40010A1010-S	FC1473-10S	IG10
ⓐ1	△2	32710E-S70	IGA10FR10	IF40611-1010-S	FC2326-10S	IF21-10-S
		WEATHERHEAD PART NUMBER	AEROQUIP PART NUMBER	① NIPPLE	② NUT	③ SOCKET

LIST OF MATERIALS

ITEM NO.	MATERIAL
1	STEEL
2	STEEL
3	STEEL

FLUID CONVEYANCE DIVISION MAUMEE, OHIO U.S.A.		DRAWN	V. PATIL
		CHECKED	V. PATIL
		APPROVED	N. BEINING
CO-0227977		RELEASE DATE	2023-02-17
CAGE CODE 01276		DRAWING INTERPRETATION PER ES 10	
THIRD ANGLE PROJECTION		DRAWING TITLE	
		FITTING ASSEMBLY	
SIZE A3		ORS FEMALE SWIVEL	
SCALE 2/1		OTC	
SHEET 1		DRAWING NUMBER	REV
		IGA10FR10	C
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- △4. ISA10FR10 NIPPLE ASSEMBLY MAY BE SUBSTITUTED FOR ITEMS #1 AND #2.
- △3. PROCESS AS FOLLOWS:
a) CRIMP NUT PER ES 2409P1.
b) ASSEMBLE SOCKET PER ACES 2813.
- △2. PROCESS AS FOLLOWS:
a) ASSEMBLE NUT.
b) CRIMP SOCKET PER ACES 2813. ⓐ2
1. DIMENSIONS ARE IN MILLIMETERS [INCHES].