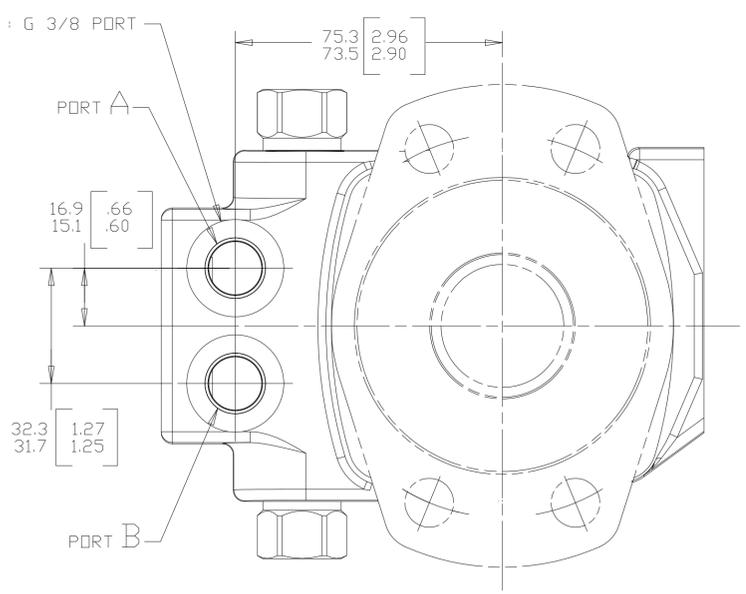
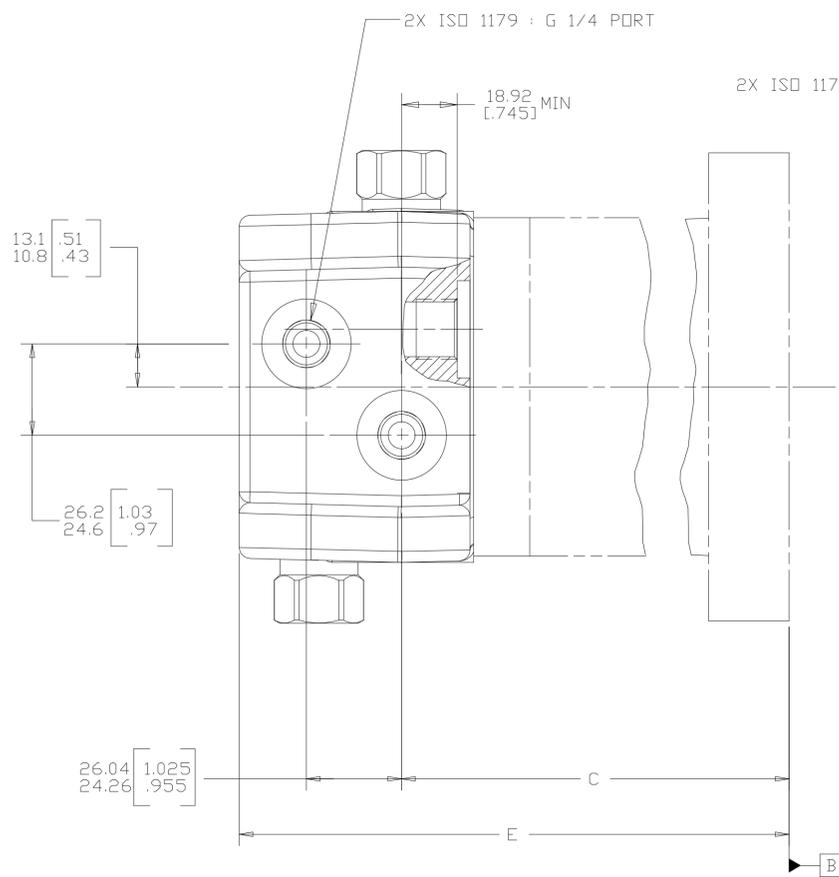
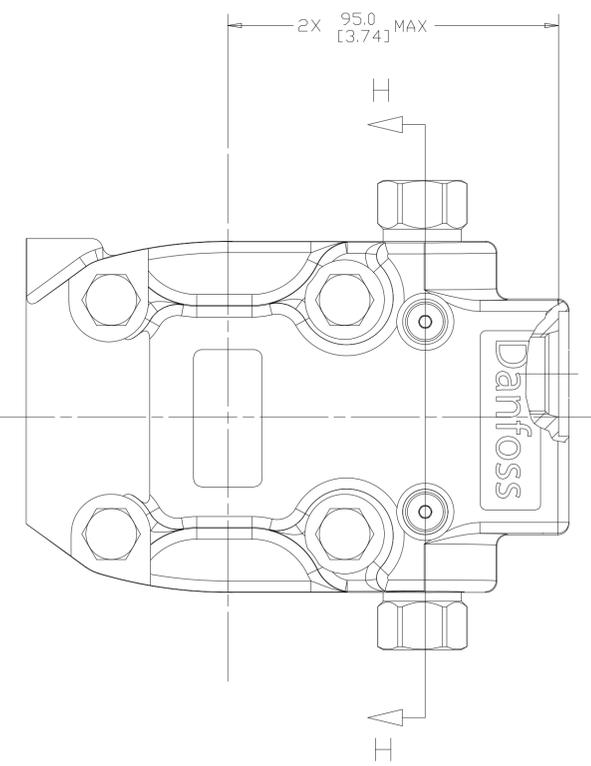
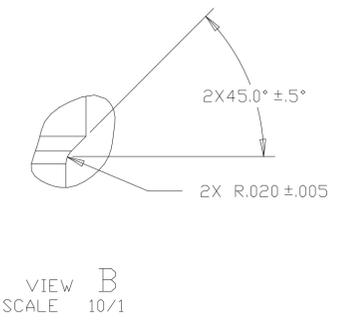
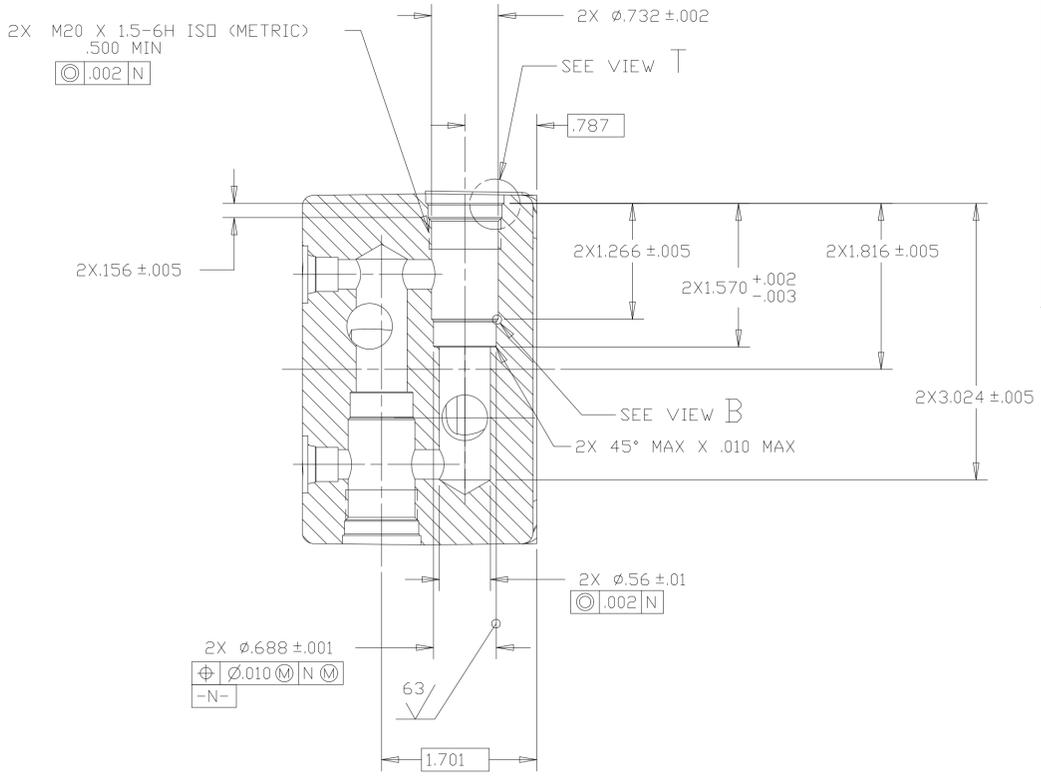
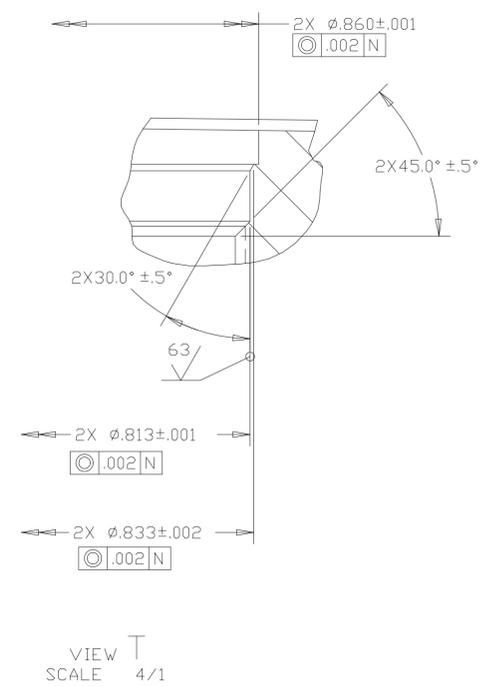


MOUNTING TYPE AJ		
DISP	C	E MAX
10	158.9-160.9 [6.26-6.34]	205.0 [8.07]
12	168.0-170.1 [6.62-6.70]	214.1 [8.43]
15	179.5-181.5 [7.07-7.15]	225.6 [8.88]
20	195.2-197.2 [7.69-7.77]	241.3 [9.50]
24	195.2-197.2 [7.69-7.77]	241.3 [9.50]
25	212.7-214.8 [8.38-8.46]	258.8 [10.19]
30	212.7-214.8 [8.38-8.46]	258.8 [10.19]



REV	DESCRIPTION	BY	CHK	DATE	ECN
A	ENGINEERING RELEASE	AGJ		10-21-04	M62955
B	REVISED	PM		07-18-05	M65088
C	-1>(4B)>2X G 1/4 BSP STRAIGHT THREAD PORT WAS 2X SAE J1926/1: .5625-18 -2>REVISED PICTORIALY	AGJ		9-2-05	M65417
D	<5D>REMOVED 2X .156±.005	SKS		6-28-05	51806
E	<3A>PORT OPTION "AG & BC" WAS "AG & --"	RG		2-27-07	M69514
F	REVISED AS PER STACK-UP	SMT		05-30-12	M85791
G	-1>(5A)>26.04 [1.025] WAS 27.3 [1.08] -2>(4B)>18.92 MIN WAS 15.9 [0.63] MAX -3>(8D)>REVISED TAB C	SMT	CSG	07-31-12	0042523
H	NOTE 1 WAS PORT OPTION: AG & BC	NRI	ABH	12-15-13	0053470

NOTE
1 PORT OPTION: BC
2 CASE FLOW OPTION: 00

REVIEWED FOR CLASSIFICATION PER ESP-042

DRAWING BASED ON ANSI Y14.5M-1994

UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN INCHES

MILLIMETERS (INCHES)

TOLERANCES

XX ± ---

XXX ± ---

UNSPECIFIED RADII ARE: ---

UNSPECIFIED DRAFT ANGLES ARE: ---

D SIZE

THIRD ANGLE PROJECTION DO NOT SCALE

ARITHMETICAL AVERAGE

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Danfoss

DRAWN BY/DATE: AGJ 11-01-04

CHECKED BY/DATE: SHM 11-01-04

ENGRG BY/DATE: JML 11-01-04

METALLURGY BY/DATE: ---

MATERIAL/HEAT TREAT

TITLE: 4000 COMPACT SERIES MOTOR PORT INSTALLATION

NUMBER: A-1331-012

SCALE: 1/1 SHEET 1 OF 1